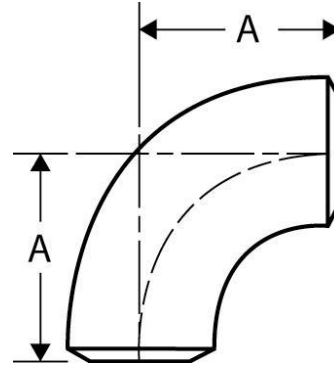




Long Radius 90° Elbows
SCH 80 WEIGHT
Inches / Pounds



Nominal Pipe Size	Outside Diameter	Inside Diameter	Wall Thickness	Center to End (A)	Pipe Schedule	Approximate Weight (in Pounds)
1/2	0.840	0.546	0.147	1.50	XH/80	0.26
3/4	1.030	0.722	0.154	1.50	XH/80	0.35
1	1.315	0.957	0.179	1.50	XH/80	0.52
1 1/4	1.660	1.278	0.191	1.88	XH/80	0.91
1 1/2	1.900	1.500	0.200	2.25	XH/80	1.31
2	2.375	1.939	0.218	3.00	XH/80	2.42
2 1/2	2.875	2.323	0.276	3.75	XH/80	4.62
3	3.500	2.900	0.300	4.50	XH/80	7.4
3 1/2	4.000	3.364	0.318	5.25	XH/80	11
4	4.500	3.826	0.337	6.00	XH/80	14
5	5.562	4.812	0.375	7.50	XH/80	25
6	6.625	5.761	0.432	9.00	XH/80	41
8	8.625	7.625	0.500	12.00	XH/80	84
10	10.750	9.562	0.594	15.00	80	155
12	12.750	11.374	0.688	18.00	80	257
14	14.000	12.500	0.750	21.00	80	358
16	16.000	14.312	0.844	24.00	80	527
18	18.000	16.124	0.938	27.00	80	742
20	20.000	17.938	1.031	30.00	80	1,008
24	24.000	21.562	1.219	36.00	80	1,717

** Dimensions conform to ASME B16.9 & material conforms to ASTM SA-234 Grade B.*