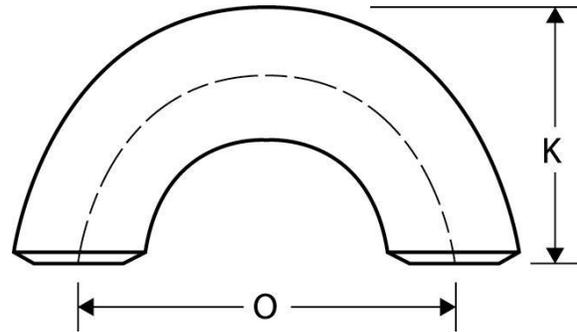




Long Radius 180° Return  
Bends

**EXTRA HEAVY**

Inches / Pounds



Nominal Pipe Size	Outside Diameter	Inside Diameter	Wall Thickness	Center To Center (O)	Back To Face (K)	Pipe Schedule	Approximate Weight (in Pounds)
1/2	0.840	0.546	0.147	3.00	1.31	XH/80	0.45
3/4	1.050	0.742	0.154	2.25	1.69	XH/80	0.52
1	1.315	0.957	0.179	3.00	2.12	XH/80	0.97
1 1/4	1.660	1.278	0.191	3.75	2.75	XH/80	1.6
1 1/2	1.900	1.500	0.200	4.50	3.25	XH/80	2.2
2	2.375	1.939	0.218	6.00	4.12	XH/80	4.1
2 1/2	2.875	2.323	0.276	7.50	5.12	XH/80	7.7
3	3.500	2.900	0.300	9.00	6.25	XH/80	12.4
3 1/2	4.000	3.364	0.318	10.50	7.25	XH/80	17.1
4	4.500	3.826	0.337	12.00	8.25	XH/80	24.1
5	5.563	4.813	0.375	15.00	10.31	XH/80	41.7
6	6.625	5.761	0.432	18.00	12.31	XH/80	68.2
8	8.625	7.625	0.500	24.00	16.31	XH/80	140
10	10.75	9.750	0.500	30.00	20.38	XH/60	217
12	12.75	11.75	0.500	36.00	24.38	XH*	311
14	14.00	13.00	0.500	42.00	28.00	XH*	400
16	16.00	15.00	0.500	48.00	32.00	XH/40	540
18	18.00	17.00	0.500	54.00	36.00	XH*	686
20	20.00	19.00	0.500	60.00	40.00	XH/30	840
22	22.00	21.00	0.500	66.00	44.00	XH*	1,020
24	24.00	23.00	0.500	72.00	48.00	XH*	1,210
26	26.00	25.00	0.500	78.00	52.00	XH*	1,430
30	30.00	29.00	0.500	90.00	60.00	XH/20	1,910

**\* XH\* designates Extra Strong (extra strong wall). This size and thickness do not correspond to any pipe schedule number.**

**\* Dimensions conform to ASME B16.9 & material conforms to ASTM SA-234 Grade B.**