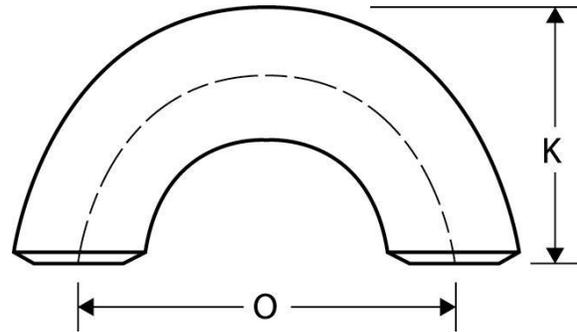




Long Radius 180° Return  
Bends

**STANDARD WEIGHT**

Inches / Pounds



Nominal Pipe Size	Outside Diameter	Inside Diameter	Wall Thickness	Center To Center (O)	Back To Face (K)	Pipe Schedule	Approximate Weight (in Pounds)
1/2	0.84	0.622	0.109	3.00	1.88	STD/40	0.32
3/4	1.05	0.824	0.113	2.25	1.69	STD/40	0.34
1	1.32	1.049	0.133	3.00	2.19	STD/40	0.74
1 1/4	1.66	1.380	0.140	3.75	2.75	STD/40	1.1
1 1/2	1.90	1.610	0.145	4.50	3.25	STD/40	1.6
2	2.38	2.067	0.154	6.00	4.19	STD/40	3.2
2 1/2	2.88	2.469	0.203	7.50	5.19	STD/40	6.1
3	3.50	3.068	0.216	9.00	6.25	STD/40	9.4
3 1/2	4.00	3.548	0.226	10.50	7.25	STD/40	12.8
4	4.50	4.026	0.237	12.00	8.25	STD/40	17.5
5	5.56	5.047	0.258	15.00	10.31	STD/40	29.3
6	6.62	6.065	0.280	18.00	12.31	STD/40	47
8	8.62	7.981	0.322	24.00	16.31	STD/40	87
10	10.75	10.020	0.365	30.00	20.38	STD/40	164
12	12.75	12.000	0.375	36.00	24.38	STD*	237
14	14.00	13.250	0.375	42.00	28.00	STD/30	311
16	16.00	15.250	0.375	48.00	32.00	STD/30	408
18	18.00	17.250	0.375	54.00	36.00	STD*	514
20	20.00	19.250	0.375	60.00	40.00	STD/20	636
22	22.00	21.250	0.375	66.00	44.00	STD/20	771
24	24.00	23.250	0.375	72.00	48.00	STD/20	908
26	26.00	25.250	0.375	78.00	52.00	STD*	1,191
30	30.00	29.240	0.380	90.00	60.00	STD*	1,541

**\* STD\* designates Standard Weight (standard wall). This size and thickness do not correspond to any pipe schedule number.**

**\* Dimensions conform to ASME B16.9 & material conforms to ASTM SA-234 Grade B.**