



Forged Steel Flange
Pressure Temperature Chart

ASME B16.5

Group 1.1 Materials

A105⁽¹⁾ and A350 Gr. LF2⁽¹⁾



Temp. (°F)	Working Pressure by Class (psig)						
	150	300	400	600	900	1500	2500
-20 to 100	285	740	985	1,480	2,220	3,705	6,170
200	260	680	905	1,360	2,035	3,395	5,655
300	230	655	870	1,310	1,965	3,270	5,450
400	200	635	845	1,265	1,900	3,170	5,280
500	170	605	805	1,205	1,810	3,015	5,025
600	140	570	755	1,135	1,705	2,840	4,730
650	125	550	730	1,100	1,650	2,745	4,575
700	110	530	710	1,060	1,590	2,655	4,425
750	95	505	675	1,015	1,520	2,535	4,230
800	80	410	550	825	1,235	2,055	3,430
850	65	320	425	640	955	1,595	2,655
900	50	230	305	460	690	1,150	1,915
950	35	135	185	275	410	685	1,145
1,000	20	85	115	170	255	430	715

NOTE:

(1) Upon prolonged exposure to temperatures above 800°F, the carbide phase of steel may be converted to graphite. Permissible but not recommended for prolonged use above 800°F.

This information is provided for quick references, always consult applicable ASME, ASTM and Manufacture's standards.



Forged Steel Flange Pressure
Temperature Chart

ASME B16.5

Group 2.1 Materials

A182 Gr. F304⁽¹⁾ A182 Gr. F304H



Temp. (°F)	Working Pressure by Class (psig)						
	150	300	400	600	900	1500	2500
-20 to 100	275	720	960	1,440	2,160	3,600	6,000
200	230	600	800	1,200	1,800	3,000	5,000
300	205	540	715	1,075	1,615	2,690	4,480
400	190	495	660	995	1,490	2,485	4,140
500	170	465	620	930	1,395	2,330	3,880
600	140	440	590	885	1,325	2,210	3,680
650	125	430	575	865	1,295	2,160	3,600
700	110	420	565	845	1,265	2,110	3,520
750	95	415	550	825	1,240	2,065	3,440
800	80	405	540	810	1,215	2,030	3,380
850	65	395	530	790	1,190	1,980	3,300
900	50	390	520	780	1,165	1,945	3,240
950	35	380	510	765	1,145	1,910	3,180
1,000	20	355	470	710	1,065	1,770	2,950
1,050	...	325	435	650	975	1,630	2,715
1,100	...	255	345	515	770	1,285	2,145
1,150	...	205	275	410	615	1,030	1,715
1,200	...	165	220	330	495	825	1,370
1,250	...	135	180	265	400	670	1,115
1,300	...	115	150	225	340	565	945
1,350	...	95	125	185	280	465	770
1,400	...	75	100	150	225	380	630
1,450	...	60	80	115	175	290	485
1,500	...	40	55	85	125	205	345

NOTE: (1) At temperatures over 1,000°F, use only when the carbon content is 0.04% or higher.

This information is provided for quick references, always consult applicable ASME, ASTM and Manufacture's standards.



Forged Steel Flange Pressure
Temperature Chart

ASME B16.5

Group 2.2 Materials

A182 Gr. F316⁽¹⁾ A182 Gr. F316H



Temp. (°F)	Working Pressure by Class (psig)						
	150	300	400	600	900	1500	2500
-20 to 100	275	720	960	1,440	2,160	3,600	6,000
200	235	620	825	1,240	1,860	3,095	5,160
300	215	560	745	1,120	1,680	2,795	4,660
400	195	515	685	1,025	1,540	2,570	4,280
500	170	480	635	955	1,435	2,390	3,980
600	140	450	600	900	1,355	2,255	3,760
650	125	440	590	885	1,325	2,210	3,680
700	110	435	580	870	1,305	2,170	3,620
750	95	425	570	855	1,280	2,135	3,560
800	80	420	565	845	1,265	2,110	3,520
850	65	420	555	835	1,255	2,090	3,480
900	50	415	555	830	1,245	2,075	3,460
950	35	385	515	775	1,160	1,930	3,220
1,000	20	365	485	725	1,090	1,820	3,030
1,050	...	360	480	720	1,080	1,800	3,000
1,100	...	305	405	610	915	1,525	2,545
1,150	...	235	315	475	710	1,185	1,970
1,200	...	185	245	370	555	925	1,545
1,250	...	145	195	295	440	735	1,230
1,300	...	115	155	235	350	585	970
1,350	...	95	130	190	290	480	800
1,400	...	75	100	150	225	380	630
1,450	...	60	80	115	175	290	485
1,500	...	40	55	85	125	205	345

NOTE: (1) At temperatures over 1,000°F, use only when the carbon content is 0.04% or higher.

This information is provided for quick references, always consult applicable ASME, ASTM and Manufacture's standards.



Forged Steel Flange Pressure
Temperature Chart

ASME B16.5

Group 2.3 Materials

A182 Gr. F316L A182 Gr. F304L⁽¹⁾



Temp. (°F)	Working Pressure by Class (psig)						
	150	300	400	600	900	1500	2500
-20 to 100	230	600	800	1,200	1,800	3,000	5,000
200	195	510	680	1,020	1,535	2,555	4,260
300	175	455	610	910	1,370	2,280	3,800
400	160	420	560	840	1,260	2,100	3,500
500	150	395	525	785	1,180	1,970	3,280
600	140	370	495	745	1,115	1,860	3,100
650	125	365	485	730	1,095	1,825	3,040
700	110	360	480	720	1,080	1,800	3,000
750	95	355	470	705	1,060	1,765	2,940
800	80	345	460	690	1,035	1,730	2,880
850	65	340	450	675	1,015	1,690	2,820

NOTE:

(1) Not to be used over 800°F.

This information is provided for quick references, always consult applicable ASME, ASTM and Manufacture's standards.