

The Best Products, The Best Service...

SERVICE METAL

ONE CALL GETS IT ALL

JANUARY 8, 2009



Carbon Steel

Weld Fittings & Flanges



Service Metal Products Co.
4001 N. Kingshighway
St. Louis, MO 63115

TOLL FREE: 800-325-7820

(314) 421-1441 Fax: (314) 231-1821



Service Metal of the Carolinas
2320 Toomey Avenue
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www.servicemetal.net



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FORGED STEEL FLANGES

CLASS 150

TYPE	WELD NECK	SLIP-ON	BLIND	THREADED	SOCKET WELD	LAP JOINT	REDUCING		
							O.D.	1/16" RAISED FACE	
SIZE	STD AND XS	1/16" RAISED FACE	1/16" RAISED FACE	1/16" RAISED FACE	STD AND XS	FLAT FACE		SLIP-ON	THREADED
1/2"	\$30.11	\$20.59	\$24.71	\$31.02	\$27.18	\$21.69	3-1/2"	—	—
3/4"	30.11	20.59	24.71	31.02	27.18	21.69	3-7/8"	—	—
1"	30.11	20.59	24.71	31.02	27.18	21.69	4-1/4"	66.71	86.75
1-1/4"	30.11	20.59	24.71	31.02	27.18	21.69	4-5/8"	66.71	86.75
1-1/2"	30.11	20.59	24.71	31.02	27.18	21.69	5"	66.71	86.75
2"	34.48	22.88	27.58	34.75	29.93	24.18	6"	74.65	97.07
2-1/2"	37.49	39.16	41.96	42.59	40.21	38.93	7"	104.14	113.97
3"	40.92	31.08	35.16	42.85	38.14	32.92	7-1/2"	78.95	103.22
3-1/2"	49.67	38.95	49.28	49.80	—	40.39	8-1/2"	—	—
4"	49.67	38.95	49.28	49.80	49.65	40.39	9"	84.47	109.36
5"	78.43	67.84	64.81	78.38	—	63.40	10"	206.12	249.44
6"	75.03	64.05	75.03	86.14	81.18	67.84	11"	229.18	249.44
8"	132.55	97.25	123.11	147.84	116.99	107.56	13-1/2"	288.44	436.52
10"	212.29	167.84	237.10	268.71	—	169.93	16"	438.41	627.90
12"	308.50	248.89	357.10	375.03	222.60	311.61	19"	681.33	869.49
14"	444.71	330.69	591.37	—	—	664.29	21"	—	—
16"	668.63	516.99	872.81	—	—	867.15	23-1/2"	—	—
18"	941.05	642.35	1,183.27	—	—	987.82	25"	—	—
20"	1,147.06	734.41	1,487.35	—	—	1,113.55	27-1/2"	—	—
24"	1,542.48	1,061.31	2,052.94	—	—	1,333.44	32"	—	—

CLASS 300

TYPE	WELD NECK	SLIP-ON	BLIND	THREADED	SOCKET WELD	LAP JOINT	REDUCING		
							O.D.	1/16" RAISED FACE	
SIZE	STD AND XS	1/16" RAISED FACE	1/16" RAISED FACE	1/16" RAISED FACE	STD AND XS	FLAT FACE		SLIP-ON	THREADED
1/2"	\$36.24	\$27.45	\$32.12	\$34.31	\$34.31	\$29.92	3-3/4"	—	—
3/4"	36.24	27.45	32.12	34.31	34.31	29.92	4-5/8"	—	—
1"	36.24	27.45	32.12	34.31	34.31	29.92	4-7/8"	119.14	133.41
1-1/4"	36.24	27.45	32.12	34.31	34.31	29.92	5-1/4"	119.14	133.41
1-1/2"	36.24	27.45	32.12	34.31	34.31	29.92	6-1/8"	119.14	133.41
2"	45.10	36.47	35.95	39.87	39.08	34.38	6-1/2"	119.14	133.41
2-1/2"	51.63	41.18	63.14	55.82	47.22	49.54	7-1/2"	—	—
3"	52.16	44.84	51.22	59.48	62.09	51.63	8-1/4"	164.98	197.37
3-1/2"	85.75	64.58	81.57	85.62	—	78.41	9"	—	—
4"	85.75	64.58	81.57	85.62	101.26	78.41	10"	—	—
5"	130.59	112.05	141.44	129.10	129.10	130.59	11"	—	—
6"	133.33	112.39	143.01	160.26	—	140.52	12-1/2"	—	—
8"	229.80	191.87	221.41	296.30	—	235.27	15"	—	—
10"	415.95	327.32	441.28	308.83	—	363.69	17-1/2"	—	—
12"	534.88	402.54	637.52	373.61	—	513.25	20-1/2"	—	—
14"	1,150.20	1,002.98	1,309.57	—	—	—	23"	—	—
16"	1,361.80	1,102.88	1,750.56	—	—	—	25-1/2"	—	—
18"	1,734.85	1,372.21	2,274.90	—	—	—	28"	—	—
20"	2,167.32	1,520.55	2,616.34	—	—	—	30-1/2"	—	—
24"	2,992.42	2,403.66	3,918.80	—	—	—	36"	—	—

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JANUARY 8, 2009

FORGED STEEL FLANGES

CLASS 600

TYPE	WELD NECK	SLIP-ON	BLIND	THREADED	SOCKETWELD	LAP JOINT	REDUCING		
							O.D.	1/4" RAISED FACE	
SIZE	STD AND XS	1/4" RAISED FACE	1/4" RAISED FACE	1/4" RAISED FACE	1/4" RAISED FACE STD. BORE AND XS BORE	FLAT FACE		SLIP-ON	THREADED
1/2"	\$43.92	\$40.63	\$39.53	\$78.24	\$62.86	\$66.50	3-3/4"	POA	POA
3/4"	43.92	40.63	39.53	78.24	62.86	66.50	4-5/8"		
1"	43.92	40.63	39.53	78.24	62.86	66.50	4-7/8"		
1-1/4"	43.92	40.63	39.53	78.24	62.86	66.50	5-1/4"		
1-1/2"	43.92	40.63	39.53	78.24	62.86	66.50	6-1/8"	POA	POA
2"	50.59	49.02	49.80	86.25	68.24	—	6-1/2"		
2-1/2"	69.41	68.47	67.32	86.25	76.31	—	7-1/2"		
3"	72.94	73.33	70.56	129.80	92.33	—	8-1/4"		
3-1/2"	157.80	146.80	123.90	190.27	—	—	9"	POA	POA
4"	157.80	146.80	123.90	190.27	151.27	—	10-3/4"		
5"	120.24	164.70	233.67	231.35	—	—	13"		
6"	257.12	334.51	306.90	248.58	—	—	14"		
8"	494.77	532.68	477.36	425.83	—	—	16-1/2"	POA	POA
10"	692.81	1,176.44	784.18	533.25	—	—	20"		
12"	1,458.69	1,827.76	1,437.86	680.39	—	—	22"		
14"	1,697.34	1,895.42	1,829.67	—	—	—	23-3/4"		
16"	2,722.98	2,100.21	2,355.95	—	—	—	27"	POA	POA
18"	2,924.08	2,159.35	3,398.04	—	—	—	29-1/4"		
20"	3,937.66	3,464.05	4,248.76	—	—	—	32"		
24"	5,329.31	4,138.77	5,750.98	—	—	—	37"		

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SEAMLESS STEEL WELD FITTINGS

JANUARY 8, 2009

STANDARD WEIGHT

NOM. PIPE SIZE (IN.)	90° ELBOW		45°	180° RETURN		CAP	TEE STRAIGHT	STUB END	WELD CROSS	WELD LATERAL
	LONG RADIUS	SHORT RADIUS	LONG RADIUS	LONG RADIUS	SHORT RADIUS					
1/2"	\$16.56	\$ —	\$17.60	\$154.60	\$ —	\$20.36	\$54.52	P	P	P
3/4"	16.56	—	17.60	154.60	—	20.36	54.52	O	O	O
1"	16.56	26.57	17.60	154.60	—	20.36	54.52	A	A	A
1-1/4"	16.56	26.57	17.60	154.60	222.58	20.36	54.52			
1-1/2"	16.56	26.57	17.60	154.60	222.58	20.36	54.52	P	P	P
2"	23.15	35.22	22.60	154.60	222.58	22.52	55.77	O	O	O
2-1/2"	28.05	56.42	27.07	154.60	222.58	23.68	76.96	A	A	A
3"	34.24	66.20	28.05	177.03	222.58	23.68	85.77			
3-1/2"	56.42	86.75	50.55	—	256.75	34.55	120.34	P	P	P
4"	56.42	86.75	50.55	245.36	256.75	34.55	120.34	O	O	O
5"	121.64	257.96	76.64	739.88	736.43	53.19	198.61	A	A	A
6"	124.42	229.26	99.47	570.44	661.54	59.01	206.76			
8"	234.95	379.60	165.67	1,313.42	1,523.24	89.29	360.69	P	P	P
10"	467.65	777.14	330.68	1,976.05	1,566.01	161.89	708.65	O	O	O
12"	692.67	1,085.97	467.65	—	1,633.99	244.20	991.72	A	A	A
14"	999.40	1,507.64	628.75	—	—	324.95	1,739.84			
16"	1,362.85	1,824.95	1,126.74	—	—	378.91	1,944.97	P	P	P
18"	1,803.76	2,827.11	1,593.41	—	—	518.67	3354.22	O	O	O
20"	2,495.13	2,950.06	1,649.50	—	—	588.55	4,850.35	A	A	A
24"	3,528.59	4,539.88	2,499.69	—	—	800.14	6,260.15			

EXTRA STRONG

NOM. PIPE SIZE (IN.)	90° ELBOW		45°	180° RETURN		CAP	TEE STRAIGHT	STUB END	WELD CROSS	WELD LATERAL
	LONG RADIUS	SHORT RADIUS	LONG RADIUS	LONG RADIUS	SHORT RADIUS					
1/2"	\$21.74	\$ —	\$23.12	\$195.67	\$ —	\$25.19	\$53.83			
3/4"	21.74	—	23.12	—	—	25.19	53.83	P	P	P
1"	21.74	52.45	23.12	195.67	—	25.19	53.83	O	O	O
1-1/4"	21.74	52.45	23.12	195.67	243.29	25.19	53.83	A	A	A
1-1/2"	21.74	52.45	23.12	195.67	243.29	25.19	53.83			
2"	27.76	87.35	29.05	220.13	273.70	22.52	61.34	P	P	P
2-1/2"	39.06	87.35	64.56	220.13	273.70	31.06	102.10	O	O	O
3"	50.04	87.35	37.45	319.90	363.38	34.55	95.12	A	A	A
3-1/2"	82.32	143.64	59.08	395.99	619.22	46.98	153.74			
4"	82.32	143.64	59.08	395.99	619.22	46.98	153.74	P	P	P
5"	196.60	322.62	140.43	930.58	1,094.42	76.87	335.04	O	O	O
6"	208.22	334.65	161.73	1,094.42	1,140.61	95.50	294.40	A	A	A
8"	395.78	715.89	279.57	2,153.11	2,669.46	143.26	582.66			
10"	834.82	1,079.27	538.47	—	2,847.06	220.13	868.47	P	P	P
12"	1,023.03	1,289.69	798.67	—	2,941.18	294.28	1,263.68	O	O	O
14"	1,418.16	1,856.90	1,008.50	—	—	446.46	2,399.25	A	A	A
16"	1,788.12	2,248.23	1,225.12	—	—	512.07	2,276.96			
18"	2,341.44	2,934.62	1,842.68	—	—	692.60	4,811.70	P	P	P
20"	3,337.67	3,581.02	2,193.26	—	—	732.97	5,259.44	O	O	O
24"	5,431.18	5,481.78	3,680.19	—	—	1,043.95	7,080.83	A	A	A

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STANDARD WEIGHT

NOMINAL PIPE SIZE (IN.)	90° LONG RADIUS REDUCING ELBOW	CONCENTRIC REDUCER	ECCENTRIC REDUCER	REDUCING TEE
3/4 X 1/2	P O A	\$54.75	\$74.15	\$63.15
1 X 1/2		54.75	74.15	63.15
1 X 3/4		54.75	74.15	63.15
1-1/4 X 1/2		54.75	74.15	63.15
1-1/4 X 3/4		54.75	74.15	63.15
1-1/4 X 1		54.75	74.15	63.15
1-1/2 X 1/2		54.75	74.15	63.15
1-1/2 X 3/4		54.75	74.15	63.15
1-1/2 X 1		54.75	74.15	63.15
1-1/2 X 1-1/4		54.75	74.15	63.15
2 X 1/2		253.21	352.98	93.27
2 X 3/4		75.01	207.06	93.27
2 X 1		48.51	72.76	93.27
2 X 1-1/4		35.03	72.76	93.27
2 X 1-1/2		35.03	44.92	93.27
2-1/2 X 3/4		451.66	630.33	102.40
2-1/2 X 1		90.73	259.16	102.40
2-1/2 X 1-1/4		76.36	110.49	102.40
2-1/2 X 1-1/2		57.04	61.08	102.40
2-1/2 X 2		44.02	52.10	102.40
3 X 1		89.38	291.95	99.79
3 X 1-1/4		70.97	250.63	99.79
3 X 1-1/2		44.92	69.62	99.79
3 X 2		39.08	61.08	99.79
3 X 2-1/2		36.38	57.04	99.79
3-1/2 X 1-1/4		218.97	390.99	126.53
3-1/2 X 1-1/2		201.70	365.60	126.53
3-1/2 X 2		97.47	109.59	126.53
3-1/2 X 2-1/2		93.87	102.41	126.53
3-1/2 X 3		93.87	97.47	126.53
4 X 1		151.28	624.02	126.53
4 X 1-1/4		151.28	624.02	126.53
4 X 1-1/2		102.86	304.97	126.53
4 X 2		57.04	90.73	126.53
4 X 2-1/2		57.04	78.60	126.53
4 X 3		46.71	74.56	126.53
4 X 3-1/2		48.96	74.56	126.53
5 X 2		180.11	557.40	273.29
5 X 2-1/2		180.11	235.36	273.29
5 X 3		118.13	150.47	273.29
5 X 3-1/2	107.16	163.88	273.29	
5 X 4	86.69	150.47	273.29	
6 X 2	295.54	531.80	258.65	
6 X 2-1/2	235.81	414.57	258.65	

NOMINAL PIPE SIZE (IN.)	90° LONG RADIUS REDUCING ELBOW	CONCENTRIC REDUCER	ECCENTRIC REDUCER	REDUCING TEE
6 X 3	P O A	\$118.58	\$240.75	\$258.65
6 X 3-1/2		163.49	327.76	258.65
6 X 4		97.92	153.61	258.65
6 X 5		87.58	110.49	258.65
8 X 3		360.22	609.50	469.28
8 X 3-1/2		466.44	850.93	469.28
8 X 4		165.29	357.97	469.28
8 X 5		144.63	254.22	469.28
8 X 6		128.46	195.83	469.28
10 X 4		426.25	707.87	865.84
10 X 5		341.36	541.68	865.84
10 X 6		234.01	451.40	865.84
10 X 8		249.28	256.47	865.84
12 X 4		861.03	2,269.19	1,278.06
12 X 5		1,030.61	1,763.44	1,278.06
12 X 6		371.00	1,012.84	1,278.06
12 X 8		354.38	627.92	1,278.06
12 X 10		308.12	400.20	1,278.06
14 X 6		1,357.89	2,017.99	1,927.68
14 X 8		783.32	1,210.92	1,927.68
14 X 10		634.65	822.40	1,927.68
14 X 12		463.53	702.48	1,927.68
16 X 6		2,353.67	3,883.50	2,036.60
16 X 8		1,179.92	3,113.08	2,036.60
16 X 10		896.51	1,564.85	2,036.60
16 X 12		811.17	1,427.41	2,036.60
16 X 14		811.17	1,074.37	2,036.60
18 X 8		4,310.43	4,706.88	3,899.01
18 X 10		1,445.82	2,394.43	3,899.01
18 X 12		1,196.54	2,120.90	3,899.01
18 X 14	1,104.92	2,000.08	3,899.01	
18 X 16	886.18	1,935.40	3,899.01	
20 X 10	2,596.10	8,551.46	4,986.01	
20 X 12	1,952.92	6,710.79	4,986.01	
20 X 14	1,583.26	5,483.71	4,986.01	
20 X 16	1,520.83	2,424.53	4,986.01	
20 X 18	1,520.83	2,430.82	4,986.01	
24 X 10	6,562.57	12,259.92	6,917.28	
24 X 12	3,952.55	10,891.94	6,917.28	
24 X 14	3,603.55	8,487.64	6,917.28	
24 X 16	1,835.69	5,281.14	6,917.28	
24 X 18	1,759.33	3,503.84	6,917.28	
24 X 20	1,720.26	3,187.19	6,917.28	



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EXTRA STRONG

NOMINAL PIPE SIZE (IN.)	90° LONG RADIUS REDUCING ELBOW	CONCENTRIC REDUCER	ECCENTRIC REDUCER	REDUCING TEE
3/4 X 1/2	P O A	\$39.97	\$68.45	\$81.79
1 X 1/2		39.97	68.45	81.79
1 X 3/4		39.97	68.45	81.79
1-1/4 X 1/2		39.97	68.45	81.79
1-1/4 X 3/4		39.97	68.45	81.79
1-1/4 X 1		39.97	68.45	81.79
1-1/2 X 1/2		39.97	68.45	81.79
1-1/2 X 3/4		39.97	68.45	81.79
1-1/2 X 1		39.97	68.45	81.79
1-1/2 X 1-1/4		39.97	68.45	81.79
2 X 1/2		253.21	519.18	87.74
2 X 3/4		107.35	386.27	87.74
2 X 1		48.96	93.87	87.74
2 X 1-1/4		47.16	108.25	87.74
2 X 1-1/2		39.08	49.41	87.74
2-1/2 X 3/4		416.02	631.09	95.26
2-1/2 X 1		116.33	265.00	95.26
2-1/2 X 1-1/4		81.75	118.13	95.26
2-1/2 X 1-1/2		53.45	74.11	95.26
2-1/2 X 2		53.45	74.11	95.26
3 X 1		111.39	339.11	110.65
3 X 1-1/4		88.48	280.27	110.65
3 X 1-1/2		59.74	101.96	110.65
3 X 2		44.92	61.08	110.65
3 X 2-1/2		44.92	61.08	110.65
3-1/2 X 1-1/4		334.08	390.80	164.61
3-1/2 X 1-1/2		295.70	365.60	164.61
3-1/2 X 2		118.13	147.77	164.61
3-1/2 X 2-1/2		156.75	141.03	164.61
3-1/2 X 3		156.75	122.62	164.61
4 X 1		182.78	807.53	164.61
4 X 1-1/4		182.78	807.53	164.61
4 X 1-1/2		110.49	490.48	164.61
4 X 2		75.46	131.15	164.61
4 X 2-1/2		67.82	99.26	164.61
4 X 3		57.49	95.67	164.61
4 X 3-1/2	59.74	95.67	164.61	
5 X 2	442.42	1,040.69	485.22	
5 X 2-1/2	212.90	306.77	485.22	
5 X 3	178.31	276.23	485.22	
5 X 3-1/2	126.06	220.60	485.22	
5 X 4	122.62	221.43	485.22	
6 X 2	367.86	687.20	304.76	

NOMINAL PIPE SIZE (IN.)	90° LONG RADIUS REDUCING ELBOW	CONCENTRIC REDUCER	ECCENTRIC REDUCER	REDUCING TEE
6 X 2-1/2	P O A	\$432.53	\$495.86	\$304.76
6 X 3		161.25	269.04	304.76
6 X 3-1/2		215.14	441.24	304.76
6 X 4		137.89	207.06	304.76
6 X 5		133.85	254.67	304.76
8 X 3		592.43	767.15	606.41
8 X 3-1/2		743.79	1,008.53	606.41
8 X 4		229.07	406.03	606.41
8 X 5		229.07	332.37	606.41
8 X 6		187.75	291.05	606.41
10 X 4		610.85	975.11	1,049.77
10 X 5		446.46	768.05	1,049.77
10 X 6		321.14	689.90	1,049.77
10 X 8		269.04	471.61	1,049.77
12 X 4		1,386.98	1,893.12	1,684.91
12 X 5		1,490.19	1,780.85	1,684.91
12 X 6		480.14	1,019.13	1,684.91
12 X 8		446.46	876.30	1,684.91
12 X 10		439.27	674.63	1,684.91
14 X 6		2,538.64	2,898.03	2,582.49
14 X 8		1,302.54	2,050.83	2,582.49
14 X 10		704.27	1,638.96	2,582.49
14 X 12		704.27	1,539.70	2,582.49
16 X 6		4,303.47	9,543.42	3,300.89
16 X 8		1,889.59	7,139.74	3,300.89
16 X 10		1,438.19	2,096.20	3,300.89
16 X 12		1,001.61	1,916.98	3,300.89
16 X 14		987.69	1,500.17	3,300.89
18 X 8		7,033.17	6,554.61	4,749.97
18 X 10		2,453.72	3,975.00	4,749.97
18 X 12		1,888.24	2,579.93	4,749.97
18 X 14		1,675.34	1,477.07	4,749.97
18 X 16		1,381.59	2,407.01	4,749.97
20 X 10		2,688.63	11,404.12	5,514.00
20 X 12		2,409.26	8,430.60	5,514.00
20 X 14		2,091.71	6,238.29	5,514.00
20 X 16	1,790.77	3,463.87	5,514.00	
20 X 18	1,838.38	2,593.41	5,514.00	
24 X 10	7,079.77	15,961.88	6,898.43	
24 X 12	6,059.52	11,974.65	6,898.43	
24 X 14	6,039.76	10,690.94	6,898.43	
24 X 16	5,082.61	8,030.41	6,898.43	
24 X 18	5,082.61	6,645.67	6,898.43	
24 X 20	4,622.68	5,634.17	6,898.43	



Service Metal Products Co.
4001 N. Kingshighway, St. Louis, MO 63115

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APPROXIMATE WEIGHTS – FORGED STEEL FLANGES

		1/2"	3/4"	1"	1-1/4"	1-1/2"	2"	2-1/2"	3"	3-1/2"	4"	5"	6"	8"	10"	12"	14"	16"	18"	20"	24"
150 LB.	SLIP ON	2	2	2	3	3	5	7	8	11	13	15	19	30	43	64	85	93	120	155	210
	BLIND	2	2	2	3	3	4	7	8	13	17	20	26	45	70	110	131	170	210	175	410
	WELDNECK	2	2	2	3	4	6	8	10	12	15	19	24	39	52	80	102	127	140	170	260
	LAP JOINT	2	2	2	3	3	5	7	8	11	13	15	19	30	473	64	99	128	146	185	260
300 LB.	SLIP ON	3	3	3	4	6	7	10	13	17	22	28	39	58	81	115	164	220	280	325	490
	BLIND	2	3	4	6	7	8	12	16	21	27	35	50	81	127	184	235	310	390	495	760
	WELDNECK	4	4	4	6	8	9	12	15	18	25	32	42	67	91	138	186	250	305	380	550
	LAP JOINT	3	3	3	4	6	7	10	13	17	22	28	39	58	91	139	189	240	305	375	530
600 LB.	SLIP ON	3	3	3	6	7	9	13	16	21	37	63	80	115	177	215	260	365	475	610	880
	BLIND	2	3	3	6	8	10	15	20	29	41	68	86	139	230	195	380	530	670	860	1180
	WELDNECK	6	6	6	7	10	12	18	23	26	42	68	81	117	189	225	350	480	560	690	980
	LAP JOINT	3	3	3	6	7	9	12	15	20	36	31	78	112	195	240	290	400	470	610	870

ALL WEIGHTS IN POUNDS.

APPROXIMATE WEIGHT – FITTINGS

		3/4"	1"	1-1/4"	1-1/2"	2"	2-1/2"	3"	3-1/2"	4"	5"	6"	8"	10"	12"	14"	16"	18"	20"	24"	
STANDARD	90° S.R. ELL	—	.25	.40	.5	1.0	2.1	3.0	4.5	6.3	10	18	34	58	80	105	132	167	210	300	
	90° L.R. ELL	.38	.50	.75	1.0	1.8	3.0	4.8	7.5	9.3	15	24	46	78	121	160	205	260	330	470	
	45° L.R. ELL	.12	.25	.38	.5	.9	1.5	2.5	3.8	4.5	8	12	23	39	61	80	100	125	160	235	
	TEE	.50	1.00	1.50	2.0	2.5	5.0	7.0	9.0	12.0	19	27	60	104	154	172	219	282	354	493	
	CROSS	—	—	—	—	3.0	6.0	8.0	10.5	13.0	20	30	50	95	195	—	—	—	—	—	
	CAP	—	.13	.25	.4	.5	.8	1.4	2.0	2.5	4	6	12	18	29	30	43	55	69	96	
	REDUCER	.18	.25	.38	.5	.8	1.4	2.0	3.1	3.5	6	9	13	23	33	57	74	84	136	148	
	ROUND	RET BEND SR	—	.50	.88	1.2	2.0	4.2	6.0	9.0	12.5	19	35	68	115	155	210	260	330	410	590
		RET BEND LR	.40	.75	1.00	1.5	3.0	6.0	9.0	12.5	17.0	29	46	90	156	235	320	410	520	650	900
		STUB END	.40	.75	1.13	1.3	2.3	3.5	4.8	5.5	7.3	12	16	24	37	47	60	70	94	105	126
EXTENDED	90° S.R. ELL	—	—	—	.8	1.5	2.8	4.3	6.0	8.5	14	23	50	70	109	140	174	220	275	390	
	90° L.R. ELL	.50	.63	1.00	1.3	1.2	3.8	6.7	8.5	12.5	21	40	70	106	160	205	275	350	430	600	
	45° L.R. ELL	.25	.37	.50	.6	1.1	1.8	3.5	4.3	6.3	11	21	35	53	80	100	135	170	210	310	
	TEE	.75	1.13	1.75	2.5	3.0	6.0	8.5	11.0	15.3	22	41	77	124	176	165	310	390	470	650	
	CROSS	—	—	—	—	3.5	7.0	10.0	12.5	17.0	26	38	65	120	225	—	—	—	—	—	
	CAP	—	.25	.38	.5	.7	1.0	1.7	2.5	3.0	5	9	16	25	35	44	54	72	90	130	
	REDUCER	.25	.38	.50	.7	1.0	2.0	2.6	3.8	4.5	8	12	19	27	39	74	95	120	164	198	
	ROUND	RET BEND SR	—	—	1.00	1.5	3.0	5.7	8.5	12.0	17.0	28	46	100	140	220	275	340	430	550	780
		RET BEND LR	—	1.00	1.50	2.0	4.0	7.5	12.5	17.0	24.0	40	67	138	215	300	410	550	700	850	1200
		STUB END	.50	.88	1.25	1.8	3.0	4.5	6.8	7.8	9.5	17	22	32	53	62	80	93	124	138	167

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