



May 1st, 2017

**STEEL PIPE NIPPLES**

**STEEL PIPE USED FOR SEAMLESS NIPPLES CONFORMS TO ASTM A106 GRADE B  
SEAMLESS STEEL PIPE NIPPLES CONFORM TO ASTM A733  
NPT THREADS ON ALL NIPPLES CONFORM TO ASME B1.20.1**

**SCHEDULE 80 EXTRA HEAVY SEAMLESS BLACK**

Pipe Size	Close Length	Close	1-1/2"	2"	2-1/2"	3"	3-1/2"	4"	4-1/2"	5"	5-1/2"	6"	7"	8"	9"	10"	11"	12"
1/8"	3/4"	30.73 25/300	32.56 25/300	35.11 25/300	38.09 25/300	42.30 25/300	46.18 25/300	51.25 25/300	55.58 25/200	76.40 25/200	81.83 25/200	87.88 25/200	POA 25/100	POA 25/100	POA 25/100	POA 25/75	POA 25/75	POA 25/75
1/4"	7/8"	36.15 25/300	37.00 25/300	40.88 25/300	44.52 25/300	49.52 25/300	55.06 25/200	60.94 25/200	66.29 25/200	94.06 25/150	99.24 25/150	105.95 25/150	114.32 25/100	120.58 25/100	POA 25/100	POA 25/75	POA 25/75	POA 25/75
3/8"	1"	39.08 25/300	40.76 25/300	44.52 25/300	50.06 25/200	56.25 25/200	61.90 25/200	67.39 25/150	74.04 25/150	98.74 25/150	105.49 25/100	112.35 25/100	120.58 25/100	128.95 25/75	POA 25/75	POA 25/50	POA 25/50	POA 25/50
1/2"	1-1/8"	19.93 25/300	21.19 25/300	23.31 25/300	25.76 25/200	28.35 25/200	32.15 25/150	35.34 25/150	38.91 25/100	44.81 25/100	48.76 25/100	52.75 25/100	74.03 25/50	80.00 25/50	POA 25/50	92.06 -/40	POA -/40	104.25 -/40
3/4"	1-3/8"	22.48 25/200	23.99 25/200	25.17 25/150	28.45 25/150	31.65 25/100	36.06 25/100	39.61 25/75	43.27 25/75	49.36 25/50	53.03 25/50	57.04 25/50	80.00 -/40	87.04 -/40	POA -/40	101.02 -/25	POA -/25	114.96 -/25
1"	1-1/2"	31.80 25/150		33.75 25/100	36.08 25/100	42.23 25/75	46.81 25/75	52.29 25/50	58.10 25/50	65.85 25/50	70.47 -/40	75.22 -/40	109.62 -/25	118.97 -/25	POA -/25	136.36 -/25	POA -/25	147.62 -/25
1 1/4"	1-5/8"	39.90 25/75		39.90 25/75	41.46 25/75	45.65 25/50	53.06 25/50	57.97 25/50	64.82 -/40	70.51 -/40	87.99 -/40	94.06 -/25	136.64 -/25	149.63 -/25	161.84 -/25	175.09 -/20	POA -/20	201.73 -/15
1 1/2"	1-3/4"	48.05 25/50		50.83 -/40	55.17 -/40	63.56 -/25	69.34 -/25	77.65 -/25	84.89 -/25	98.18 -/25	104.37 -/25	110.39 -/25	160.77 -/20	174.98 -/20	189.27 -/15	203.67 -/15	POA -/10	231.92 -/10
2"	2"	57.04 -/40			63.98 -/25	74.43 -/25	80.06 -/20	89.36 -/20	96.42 -/20	112.88 -/20	121.88 -/15	128.95 -/15	186.55 -/10	203.50 -/10	POA -/10	237.02 -/10	253.97 -/6	270.68 -/6
2-1/2"	2-1/2"	189.50 -/20				198.43 -/20	213.65 -/15	221.60 -/15	233.57 -/15	249.39 -/10	261.93 -/10	273.14 -/10	POA -/10	326.85 -/5	POA -/5	380.41 -/5	POA -/5	432.22 -/5
3"	2-5/8"	238.98 -/15				252.69 -/10	269.95 -/8	285.79 -/8	301.63 -/8	322.62 -/8	338.97 -/8	354.62 -/5	404.62 -/4	436.98 -/4	470.58 -/4	507.22 -/3	POA -/3	570.72 -/3
4"	2-7/8"	340.35 -/10						385.41 -/5	407.77 -/4	442.22 -/4	POA -/4	481.73 -/4	POA -/2	634.81 -/2	POA -/2	681.51 -/2	POA -/2	777.40 -/2

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**STEEL PIPE USED FOR SEAMLESS NIPPLES CONFORMS TO ASTM A106 GRADE B  
SEAMLESS STEEL PIPE NIPPLES CONFORM TO ASTM A733  
NPT THREADS ON ALL NIPPLES CONFORM TO ASME B1.20.1**

**SCHEDULE 80 EXTRA HEAVY SEAMLESS GALVANIZED**

Pipe Size	Close Length	Close	1-1/2"	2"	2-1/2"	3"	3-1/2"	4"	4-1/2"	5"	5-1/2"	6"	7"	8"	9"	10"	11"	12"
1/4"	7/8"	7.15 25/300	7.62 25/300	8.22 25/300	10.74 25/300	10.74 25/300	11.65 25/200	12.58 25/200	16.37 25/200	17.68 25/150	18.65 25/150	20.13 25/150	POA 25/100	33.63 25/100	POA 25/100	POA 25/75	POA 25/75	POA 25/75
3/8"	1"	7.70 25/300	9.24 25/300	9.24 25/300	11.90 25/200	11.90 25/200	13.41 25/200	14.48 25/150	18.67 25/150	18.67 25/150	19.87 25/100	21.44 25/100	POA 25/100	36.30 25/75	POA 25/75	POA 25/50	POA 25/50	POA 25/50
1/2"	1-1/8"	6.88 25/300	7.15 25/300	7.15 25/300	8.49 25/200	8.49 25/200	9.96 25/150	9.96 25/150	12.05 25/100	12.05 25/100	13.52 25/100	13.52 25/100	20.20 25/50	20.20 25/50	POA 25/50	24.65 -/40	POA -/40	27.73 -/40
3/4"	1-3/8"	8.02 25/200	8.45 25/200	8.45 25/150	10.01 25/150	10.01 25/100	11.97 25/100	11.97 25/75	15.26 25/75	15.26 25/50	16.10 25/50	16.10 25/50	25.98 -/40	25.98 -/40	POA -/40	28.81 -/25	POA -/25	32.86 -/25
1"	1-1/2"	11.96 25/150		12.35 25/100	13.74 25/100	13.74 25/75	16.37 25/75	16.37 25/50	19.65 25/50	19.65 25/50	22.67 -/40	22.67 -/40	36.66 -/25	36.66 -/25	POA -/25	40.78 -/25	POA -/25	45.28 -/25
1 1/4"	1-5/8"	14.98 25/75		15.46 25/75	16.95 25/75	16.95 25/50	20.05 25/50	20.05 25/50	25.27 -/40	25.27 -/40	28.64 -/40	30.94 -/25	43.05 -/25	43.05 -/25	54.53 -/25	50.49 -/20	POA -/20	57.01 -/15
1 1/2"	1-3/4"	17.57 25/50		18.67 -/40	20.34 -/40	20.34 -/25	24.33 -/25	24.33 -/25	28.95 -/25	28.95 -/25	33.70 -/25	33.70 -/25	49.80 -/20	49.80 -/20	49.80 -/15	58.30 -/15	POA -/10	73.93 -/10
2"	2"	24.49 -/40			26.28 -/25	26.28 -/25	31.86 -/20	31.86 -/20	39.94 -/20	39.94 -/20	44.89 -/15	44.89 -/15	64.68 -/10	64.68 -/10	POA -/10	83.13 -/10	94.47 -/6	94.47 -/6

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SEAMLESS STEEL PIPE NIPPLES CONFORM TO ASTM A733  
NPT THREADS ON ALL NIPPLES CONFORM TO ASME B1.20.1**

<b>SCHEDULE 160 SEAMLESS</b>															
Pipe Size	Close Length	Close	1-1/2"	2"	2-1/2"	3"	3-1/2"	4"	4-1/2"	5"	5-1/2"	6"	8"	10"	12"
1/2"	1-1/8"	45.16 25/300	58.33 25/300	58.33 25/300	58.24 25/200	64.32 25/200	73.20 25/150	80.30 25/150	88.67 25/100	102.08 25/100	110.85 25/100	119.52 25/100	176.65 -/50	POA -	POA -
3/4"	1-3/8"	64.96 25/200	76.38 25/200	80.28 25/200	82.53 25/200	91.73 25/200	103.94 25/100	114.45 25/75	124.86 25/75	142.87 25/50	153.87 25/50	164.80 25/50	264.92 -/40	POA -	POA -
1"	1-1/2"	91.98 25/150		97.33 25/150	104.19 25/100	122.08 25/75	135.56 25/75	151.16 25/50	164.32 25/50	190.43 25/50	203.92 -/40	217.40 -/40	362.46 -/25	POA -	POA -
1-1/4"	1-5/8"	114.93 25/75		120.23 25/75	131.93 25/75	153.69 25/50	168.15 25/50	187.44 25/50	204.31 -/40	236.57 -/40	254.53 -/40	271.97 -/25	455.37 -/25	POA -	POA -
1-1/2"	1-3/4"	139.27 25/50		147.03 -/40	159.76 -/40	184.00 -/25	200.61 -/25	224.68 -/25	245.69 -/25	283.92 -/25	301.74 -/25	319.49 -/25	532.81 -/20	POA -	POA -
2"	2"	173.31 -/40			195.51 -/25	227.22 -/25	244.65 -/20	273.19 -/20	294.59 -/20	344.75 -/20	372.66 -/15	394.24 -/15	621.80 -/10	724.72 -/10	827.33 -/6

<b>SCHEDULE DOUBLE EXTRA HEAVY SEAMLESS</b>										
Pipe Size	Close Length	Close	2"	3"	4"	5"	6"	8"	10"	12"
1"	1-1/2"	1049.64 25/150	937.07 25/100	1059.96 25/75	1197.55 25/50	1315.72 25/50	1621.49 -/40	1881.32 -/25	2116.53 -/25	1262.75 -/25
2"	2"	1429.49 -/40		1637.26 -/25	1787.34 -/20	2178.39 -/20	2528.04 -/15	2883.80 -/10	0.00 -/10	0.00 -/6
3"	2-5/8"	0.00 -/15			0.00 -/8	0.00 -/8	0.00 -/5	0.00 -/4	0.00 -/3	0.00 -/3
4"	2-7/8"	0.00 -/10			0.00 -/5	0.00 -/4	0.00 -/4	0.00 -/2	0.00 -/2	0.00 3

<p><b>St. Louis</b> Midwest &amp; Western U.S. <b>800-325-7820</b> <b>Fax: 314-231-1821</b></p>	<p><b>Charlotte</b> Eastern U.S. <b>800-438-6946</b> <b>Fax: 704-331-0646</b></p>	<p><b>Houston</b> South &amp; Southwest U.S. <b>888-893-0399</b> <b>Fax: 281-499-0508</b></p>
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