



SM SERVICE METAL
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May 9th, 2011



Forged Steel Fittings

Threaded • Socketweld

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FORGED STEEL FITTINGS & UNIONS

ASTM SA-105, ANSI B16.11, MSS SP-83 & MSS SP-79

LIST PRICE

CLASS 2000	THREADED	1/8"	1/4"	3/8"	1/2"	3/4"	1"	1-1/4"	1-1/2"	2"	2-1/2"	3"	4"
	Cross	N/A	67.64	70.15	69.36	77.15	90.59	165.53	203.06	278.00	-	-	-
	45° Ell	-	26.92	27.90	26.53	29.71	34.77	55.01	69.23	107.95	288.65	466.09	1,172.23
	90° Ell	24.27	18.01	20.84	18.25	19.90	25.64	51.27	62.55	85.78	225.77	348.63	1,143.07
	Tee	-	23.03	25.71	22.11	29.95	41.61	73.62	89.10	111.39	282.43	486.79	1,207.22

LIST PRICE

CLASS 3000	THREADED	1/8"	1/4"	3/8"	1/2"	3/4"	1"	1-1/4"	1-1/2"	2"	2-1/2"	3"	4"
	Cap	9.77	9.68	9.68	9.42	13.13	20.14	32.42	38.75	55.78	153.60	282.98	357.06
	Coupling (Half)	5.22	5.22	5.41	5.03	7.21	9.89	17.89	23.80	31.99	65.59	147.55	257.80
	Coupling (Full)	10.04	10.04	10.04	8.25	10.74	18.69	31.15	40.29	50.28	124.43	235.19	441.17
	Coupling (Red)	-	15.75	16.42	16.42	19.49	25.38	44.45	48.27	70.01	278.61	368.46	564.13
	Cross	123.44	123.44	123.44	79.67	105.13	147.93	195.99	261.14	352.03	894.41	1,184.29	1,683.52
	45° Ell	32.72	32.72	32.72	32.26	37.26	50.75	70.15	100.71	138.96	324.69	527.87	965.60
	90° Ell	25.77	25.77	25.77	19.75	24.78	36.84	69.98	90.29	109.65	324.60	467.63	1,181.09
	90° Street Ell	70.11	38.57	37.18	37.18	46.98	62.69	113.55	137.26	197.98	-	-	-
	Lateral	-	-	-	308.41	325.63	400.29	445.19	532.58	661.39	-	-	-
	Tee	31.30	31.30	31.30	28.19	38.07	50.14	97.31	113.54	146.82	397.86	741.94	1,236.18
	Union	40.52	40.52	41.24	35.03	42.87	56.02	88.86	105.97	143.68	356.10	419.23	POA

LIST PRICE

CLASS 6000	THREADED	1/8"	1/4"	3/8"	1/2"	3/4"	1"	1-1/4"	1-1/2"	2"	2-1/2"	3"	4"
	Cap	POA	POA	POA	29.46	35.36	37.64	95.74	97.51	115.94	836.43	905.06	-
	Coupling (Half)	POA	19.06	20.71	15.39	16.33	20.34	45.68	56.96	103.76	POA	POA	POA
	Coupling (Full)	24.79	24.79	24.79	21.09	24.15	32.42	60.76	66.96	99.42	467.64	681.99	1,133.15
	Coupling (Red)	-	POA	POA	162.95	162.95	229.87	347.88	318.38	446.67	POA	POA	POA
	Cross	-	-	-	173.26	355.54	511.92	699.89	841.99	886.90	-	-	-
	45° Ell	-	-	54.64	54.64	70.88	85.53	212.23	212.23	285.52	POA	POA	POA
	90° Ell	-	39.22	39.22	39.22	49.95	64.05	138.75	167.79	282.72	476.77	POA	POA
	90° Street Ell	POA	POA	POA	75.88	119.14	195.29	367.59	472.63	-	-	-	-
	Lateral	POA	POA	POA	POA	POA	POA	POA	POA	-	-	-	-
	Tee	-	53.80	53.80	53.80	72.77	125.71	152.98	217.41	393.08	POA	POA	POA
	Union	POA	106.15	96.47	86.43	98.02	126.80	210.66	246.70	495.36	POA	-	-

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LIST PRICE

CLASS 3000	SOCKETWELD	1/8"	1/4"	3/8"	1/2"	3/4"	1"	1-1/4"	1-1/2"	2"	2-1/2"	3"	4"
	Cap	21.29	21.29	21.29	12.94	15.08	22.88	26.96	37.45	57.77	314.16	324.67	483.48
	Coupling (Half)	11.63	11.63	11.63	11.63	11.86	15.85	32.03	31.93	46.26	423.17	450.86	566.68
	Coupling (Full)	26.71	22.25	22.25	10.27	13.29	14.66	26.00	28.75	45.92	102.69	230.82	347.10
	Coupling (Red)	-	56.83	59.90	36.49	36.51	50.98	65.12	69.80	77.17	247.67	446.59	474.54
	Cross	-	90.48	90.48	87.84	90.74	98.31	133.38	192.06	276.72	646.00	857.94	-
	45° Ell	-	35.20	35.20	26.03	30.24	39.56	54.25	66.49	106.93	280.75	466.58	919.50
	90° Ell	-	35.02	35.02	19.53	20.33	26.10	50.17	58.29	85.74	243.73	420.95	1,111.65
	Lateral	-	-	-	402.72	436.23	516.97	572.42	600.10	655.60	-	-	-
	Tee	-	38.69	38.69	24.20	29.59	40.19	61.76	81.84	118.15	339.35	811.41	1,305.69
	Union	-	47.72	47.72	40.00	46.66	60.11	96.96	105.01	151.19	381.16	459.50	POA
	Red Tee	-	-	-	-	59.18	80.68	123.52	163.68	236.30	-	-	-
Insert	-	-	-	19.81	24.18	26.47	31.06	38.82	53.14	368.83	460.23	572.78	

LIST PRICE

CLASS 6000	SOCKETWELD	1/8"	1/4"	3/8"	1/2"	3/4"	1"	1-1/4"	1-1/2"	2"	2-1/2"	3"	4"
	Cap	-	-	-	26.76	38.95	41.36	96.08	125.53	186.19	-	-	-
	Coupling (Half)	-	-	-	31.71	35.19	43.50	311.07	415.35	467.98	-	-	-
	Coupling (Full)	-	-	-	19.99	22.08	27.85	73.05	73.05	104.69	310.95	673.49	-
	Coupling (Red)	-	-	-	-	164.10	174.25	197.32	281.51	341.71	-	-	-
	Cross	-	-	-	356.12	505.01	539.89	750.04	742.56	1,046.63	-	-	-
	45° Ell	-	-	-	41.07	49.25	62.86	125.86	153.23	180.98	858.63	902.35	-
	90° Ell	-	-	-	33.59	37.37	51.36	85.00	114.09	167.33	348.82	609.83	-
	Lateral	-	-	-	POA	POA	POA	POA	POA	POA	POA	-	-
	Tee	-	POA	POA	50.70	58.46	73.10	160.49	188.77	239.16	455.79	POA	POA
	Union	POA	90.61	90.61	89.04	103.50	150.04	232.06	272.27	512.76	POA	POA	POA
	Insert	-	-	-	-	90.79	94.11	240.07	201.96	264.40	-	-	-

BUSHINGS & PLUGS

DESCRIPTION	1/8"	1/4"	3/8"	1/2"	3/4"	1"	1-1/4"	1-1/2"	2"	2-1/2"	3"	4"
Bushing (Hex)	-	6.04	6.04	6.07	7.46	12.15	19.81	22.84	34.28	107.49	166.26	360.25
Plug (Hex Head)	3.66	3.66	3.81	3.81	7.07	9.96	16.93	24.08	37.37	84.26	153.94	253.34
Plug (Square Head)	4.37	4.37	4.58	4.80	5.98	9.16	18.89	21.57	34.07	87.65	146.71	231.77
Plug (Round Head)	-	-	-	6.33	7.46	10.94	25.24	27.13	40.36	-	-	-

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ASTM SA-105, ANSI B16.11, MSS SP-83 & MSS SP-79

FORGED STEEL ORIFICE UNIONS

(NON-TABBED STYLE)

"NET PRICE"

CLASS 3000 - THREADED

SEAT	1/4"	3/8"	1/2"	3/4"	1"	1-1/4"	1-1/2"	2"	2-1/2"	3"
STEEL TO STEEL	17.11	-	17.11	20.34	27.46	46.12	53.80	67.17	-	-

CLASS 3000 - SOCKETWELD

SEAT	1/4"	3/8"	1/2"	3/4"	1"	1-1/4"	1-1/2"	2"	2-1/2"	3"
STEEL TO STEEL	20.16	-	20.16	22.51	29.81	48.49	54.32	75.15	-	-

DRILLING CHARGES:

\$3.00 EACH NET WITH MINIMUM HOLE SIZE 1/64" THROUGH 1"

\$4.50 EACH NET WITH HOLE SIZE OVER 1"

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FORGED STEEL FITTINGS BOX QUANTITIES

SIZE NPS	90° ELBOW 2000# NPT 3000# SW	90° ELBOW 3000# NPT 6000# SW	45° ELBOW 2000# NPT 3000# SW	45° ELBOW 3000# NPT 6000# SW	TEE 2000# NPT 3000# SW	TEE 3000# NPT 6000# SW	TEE 9000# SW	CPLG 3000# SW	CPLG 3000# NPT 6000# SW	CPLG 6000# SW	H CPLG NPT SW	CAP 3000# NPT/SW	CAP 6000# NPT/SW
1/4	150	100	150	100	100	80	50	350	250	200	350	300	200
3/8	100	80	100	80	80	50	35	250	200	100	300	250	150
1/2	80	50	80	50	50	35	25	120	100	80	150	130	80
3/4	50	30	50	30	35	20	15	80	70	30	120	80	50
1	30	20	30	20	20	15	10	50	35	20	80	50	35
1-1/4	20	15	20	15	15	10	6	30	20	15	50	30	20
1-1/2	15	6	15	8	10	5	4	20	15	10	40	20	15
2	8	5	10	6	6	4	2	15	10	5	20	15	8
2-1/2	4	2	6	4	4	3	1	10	5	3	6	10	5
3	2	1	3	2	2	1	-	6	3	2	5	4	3

SIZE NPS	STR ELBOW 3000# NPT	CROSS 3000# NPT	CROSS 2000# NPT 3000# SW	HEX PLUG NPT	ROUND PLUG NPT	SQUARE PLUG NPT	UNION 3000# NPT/SW	BUSH NPT	NIPPLE NPT	OLET 3000# NPT/SW	INSERT 3000# SW
1/4	150	40	60	800	250	800	70	600	500	100	200
3/8	80	40	60	600	200	500	70	500	400	80	150
1/2	50	30	40	250	150	300	50	400	200	60	120
3/4	30	20	30	200	100	200	35	200	120	50	100
1	20	12	20	100	80	150	20	100	80	35	80
1-1/4	15	6	10	35	50	80	14	70	35	20	50
1-1/2	8	4	6	25	30	50	10	50	30	15	30
2	5	4	4	17	20	30	6	25	15	15	25
2-1/2	-	2	3	8	10	15	2	15	5	5	15
3	-	-	2	6	5	10	1	10	3	3	10