

*The Best Products, The Best Service...*

# **SERVICE METAL**

**ONE CALL GETS IT ALL**

JUNE 1, 2010  
Revision# 082010-1



## **Steel Nipples** **Schedules 40 & 80** **Welded**



**Service Metal Products Co.**  
4001 N. Kingshighway  
St. Louis, MO 63115

**TOLL FREE: 800-325-7820**

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**Service Metal of the Carolinas**  
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**[www.servicemetal.net](http://www.servicemetal.net)**



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## STEEL PIPE NIPPLES

JUNE 1, 2010  
Revision# 082010-1

### WELDED STEEL PIPE NIPPLES A53-90B (WELDED PIPE)

#### STANDARD BLACK WELDED

Pipe Size	Close Length	Close	1-1/2"	2"	2-1/2"	3"	3-1/2"	4"	4-1/2"	5"	5-1/2"	6"	7"	8"	9"	10"	11"	12"
1/8"	3/4"	\$1.72 25/600	2.12 25/600	2.12 25/600	2.47 25/600	2.47 25/600	2.98 25/600	2.98 25/600	5.66 25/400	5.66 25/400	6.20 25/400	6.20 25/400	8.54 25/200	8.54 25/200	9.76 25/200	9.76 25/150	9.98 25/150	9.98 25/150
1/4"	7/8"	2.07 25/600	2.20 25/600	2.20 25/600	2.84 25/600	2.84 25/600	3.28 25/400	3.28 25/400	4.99 25/400	4.99 25/300	5.88 25/300	5.88 25/300	9.03 25/200	9.03 25/200	10.63 25/200	10.63 25/150	11.72 25/150	11.72 25/150
3/8"	1"	2.12 25/600	2.41 25/600	2.41 25/600	3.09 25/400	3.09 25/400	3.63 25/400	3.63 25/300	5.24 25/300	5.24 25/300	5.83 25/200	5.83 25/200	10.26 25/200	10.26 25/150	11.51 25/150	11.51 25/100	13.08 25/100	13.08 25/100
1/2"	1-1/8"	1.79 25/600	1.79 25/600	1.79 25/600	2.12 25/400	2.12 25/400	2.54 25/300	2.54 25/300	2.98 25/200	2.98 25/200	3.33 25/200	3.33 25/200	5.99 25/100	5.99 25/100	7.20 25/100	7.20 25/75	8.55 25/75	8.55 25/75
3/4"	1-3/8"	2.05 25/400	2.20 25/400	2.20 25/300	2.49 25/300	2.49 25/200	3.09 25/200	3.09 25/150	3.88 25/150	3.88 25/100	4.40 25/100	4.40 25/100	7.34 25/75	7.34 25/75	8.53 25/75	8.53 25/50	9.49 25/50	9.49 25/50
1"	1-1/2"	2.98 25/300		3.27 25/200	3.45 25/200	3.45 25/150	4.29 25/150	4.29 25/100	5.08 25/100	5.08 25/100	6.00 25/75	6.00 25/75	9.81 25/50	9.81 25/50	11.47 25/50	11.47 25/50	13.17 25/50	13.17 25/50
1-1/4"	1-5/8"	3.77 25/150		4.28 25/150	4.55 25/150	4.55 25/100	5.38 25/100	5.38 25/100	6.43 25/75	6.43 25/75	7.64 25/75	7.64 25/50	12.32 25/50	12.32 25/50	14.77 25/50	14.77 -/40	16.75 -/40	16.75 -/30
1-1/2"	1-3/4"	4.70 25/100		5.07 25/75	5.66 25/75	5.66 25/50	6.36 25/50	6.36 25/50	7.75 25/50	7.75 25/50	8.90 -/50	8.90 -/50	14.14 -/40	14.14 -/40	16.53 -/30	16.53 -/30	19.05 -/20	19.05 -/20
2"	2"	6.40 25/75			7.34 25/50	7.34 25/50	8.88 -/40	8.88 -/40	10.24 -/40	10.24 -/40	11.98 -/30	11.98 -/30	20.09 -/20	20.09 -/20	23.63 -/20	23.63 -/20	27.19 -/15	27.19 -/15
2-1/2"	2-1/2"	20.02 -/40				20.54 -/40	24.17 -/30	24.17 -/30	26.54 -/30	26.54 -/20	27.68 -/20	27.68 -/20	35.21 -/20	35.21 -/10	39.56 -/10	39.56 -/10	44.00 -/10	44.00 -/10
3"	2-5/8"	23.77 -/30				25.86 -/20	30.63 -/15	30.63 -/15	33.78 -/15	33.78 -/15	36.70 -/15	36.70 -/10	49.53 -/7	49.53 -/7	55.63 -/7	55.63 -/5	61.72 -/5	61.72 -/5
3-1/2"	2-3/4"	POA				POA	POA	POA	POA	POA	POA	POA	POA	POA	POA	POA	POA	POA
4"	2-7/8"	35.82 -/20				POA	41.45 -/10	41.45 -/10	47.34 -/8	47.34 -/8	50.61 -/8	50.61 -/8	58.43 -/4	58.43 -/4	66.54 -/4	66.54 -/4	77.99 -/4	77.99 -/4
5"	3"	POA -/5						POA	POA -/5	POA -/5	POA -/5	POA -/5	POA	POA -/4	POA	POA -/3	POA	POA -/3
6"	3-1/8"	109.20 -/5						POA	128.52 -/5	128.52 -/5	142.53 -/5	142.53 -/5	POA	171.78 -/4	POA	198.96 -/3	POA	234.21 -/3
8"	3-1/2"	POA -/1											POA -/1	POA -/1	POA -/1	POA -/1	POA -/1	POA -/1

\*\*TOTE TRAYS ARE AVAILABLE

1

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## STEEL PIPE NIPPLES

JUNE 1, 2010  
Revision# 082010-1

### WELDED STEEL PIPE NIPPLES A53-90B (WELDED PIPE)

#### STANDARD GALVANIZED WELDED

Pipe Size	Close Length	Close	1-1/2"	2"	2-1/2"	3"	3-1/2"	4"	4-1/2"	5"	5-1/2"	6"	7"	8"	9"	10"	11"	12"
1/8"	3/4"	\$2.17 25/600	3.00 25/600	3.00 25/600	3.96 25/600	3.96 25/600	4.70 25/600	4.70 25/600	7.93 25/400	7.93 25/400	8.89 25/400	8.89 25/400	11.72 25/200	11.72 25/200	13.77 25/200	13.77 25/150	15.25 25/150	15.25 25/150
1/4"	7/8"	2.32 25/600	2.71 25/600	2.71 25/600	3.55 25/600	3.55 25/600	4.28 25/400	4.28 25/400	5.83 25/400	5.83 25/300	6.50 25/300	6.50 25/300	11.11 25/200	11.11 25/200	12.94 25/200	12.94 25/150	14.41 25/150	14.41 25/150
3/8"	1"	2.53 25/600	2.91 25/600	2.91 25/600	3.89 25/400	3.89 25/400	4.61 25/400	4.61 25/300	6.36 25/300	6.36 25/300	7.06 25/200	7.06 25/200	11.28 25/200	11.28 25/150	13.45 25/150	13.45 25/100	14.91 25/100	14.91 25/100
1/2"	1-1/8"	2.05 25/600	2.17 25/600	2.17 25/600	2.54 25/400	2.54 25/400	3.14 25/300	3.14 25/300	3.77 25/200	3.77 25/200	4.29 25/200	4.29 25/200	7.53 25/100	7.53 25/100	8.95 25/100	8.95 25/75	10.18 25/75	10.18 25/75
3/4"	1-3/8"	2.49 25/400	2.70 25/400	2.70 25/300	2.99 25/300	2.99 25/200	3.88 25/200	3.88 25/150	4.62 25/150	4.62 25/100	5.55 25/100	5.55 25/100	9.64 25/75	9.64 25/75	10.69 25/75	10.69 25/50	11.98 25/50	11.98 25/50
1"	1-1/2"	3.42 25/300		4.04 25/200	4.35 25/200	4.35 25/150	5.24 25/150	5.24 25/100	6.43 25/100	6.43 25/100	7.31 25/75	7.31 25/75	12.20 25/50	12.20 25/50	13.95 25/50	13.95 25/50	16.24 25/50	16.24 25/50
1-1/4"	1-5/8"	4.59 25/150		4.98 25/150	5.41 25/150	5.41 25/100	6.43 25/100	6.43 25/100	7.96 25/75	7.96 25/75	9.24 25/75	9.24 25/50	14.97 25/50	14.97 25/50	17.91 25/50	17.91 -/40	21.50 -/40	21.50 -/30
1-1/2"	1-3/4"	5.39 25/100		5.79 25/75	6.43 25/75	6.43 25/50	8.14 25/50	8.14 25/50	9.83 25/50	9.83 25/50	11.06 -/50	11.06 -/50	17.18 -/40	17.18 -/40	20.02 -/30	20.02 -/30	22.90 -/20	22.90 -/20
2"	2"	8.02 25/75			8.53 25/50	8.53 25/50	10.36 -/40	10.36 -/40	13.23 -/40	13.23 -/40	15.36 -/30	15.36 -/30	25.06 -/20	25.06 -/20	29.31 -/20	29.31 -/20	33.62 -/15	33.62 -/15
2-1/2"	2-1/2"	22.57 -/40				23.43 -/40	27.21 -/30	27.21 -/30	30.34 -/30	30.34 -/20	33.32 -/20	33.32 -/20	42.90 -/20	42.90 -/10	48.91 -/10	48.91 -/10	54.72 -/10	54.72 -/10
3"	2-5/8"	27.06 -/30				30.79 -/20	36.12 -/15	36.12 -/15	42.09 -/15	42.09 -/15	44.52 -/15	44.52 -/10	59.96 -/7	59.96 -/7	68.41 -/7	68.41 -/5	76.92 -/5	76.92 -/5
3-1/2"	2-3/4"	POA					POA	POA	POA	POA	POA	POA	POA	POA	POA	POA	POA	POA
4"	2-7/8"	40.55 -/20					48.47 -/10	48.47 -/10	54.36 -/8	54.36 -/8	60.09 -/8	60.09 -/8	71.71 -/4	71.71 -/4	83.11 -/4	83.11 -/4	94.61 -/4	94.61 -/4
5"	3"	POA -/5						POA	POA	POA	POA	POA	POA	POA	POA	POA	POA	POA
6"	3-1/8"	218.34 -/5						POA	257.27 -/5	257.27 -/5	285.07 -/5	285.07 -/5	POA	343.59 -/4	POA	398.16 -/3	POA	468.29 -/3
8"	3-1/2"	POA -/1											POA	POA	POA	POA	POA	POA

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JUNE 1, 2010  
Revision# 082010-1

## STEEL PIPE NIPPLES

CONFORM TO ASTM A733-89 SPECIFICATIONS. CONFORM TO PIPE THREAD SPECIFICATIONS ANSI B1.20.1 1992  
WELDED STEEL PIPE NIPPLES A53-90B (WELDED PIPE)  
CONFORM TO ASTM A733-89 SPECIFICATIONS.

### SCHEDULE 80 EXTRA HEAVY BLACK WELDED

Pipe Size	Close Length	Close	1-1/2"	2"	2-1/2"	3"	3-1/2"	4"	4-1/2"	5"	5-1/2"	6"	7"	8"	9"	10"	11"	12"
1/8"	3/4"	\$2.98 25/300	3.40 25/300	3.40 25/300	3.94 25/300	3.94 25/300	5.11 25/300	5.11 25/300	9.34 25/200	9.34 25/200	10.17 25/200	10.17 25/200	13.45 25/100	13.45 25/100	15.58 25/100	15.58 25/75	16.41 25/75	16.41 25/75
1/4"	7/8"	3.15 25/300	3.69 25/300	3.69 25/300	4.80 25/300	4.80 25/300	5.24 25/200	5.24 25/200	8.27 25/150	8.27 25/150	9.40 25/150	9.40 25/150	15.82 25/100	15.82 25/100	16.83 25/100	16.83 25/75	18.59 25/75	18.59 25/75
3/8"	1"	3.24 25/300	4.10 25/300	4.10 25/300	4.87 25/200	4.87 25/200	5.76 25/200	5.76 25/150	8.27 25/150	8.27 25/150	9.41 25/100	9.41 25/100	17.60 25/100	17.60 25/75	19.16 25/75	19.16 25/50	20.26 25/50	20.26 25/50
1/2"	1-1/8"	2.98 25/300	2.99 25/300	2.99 25/300	3.59 25/200	3.59 25/200	4.29 25/150	4.29 25/150	4.89 25/100	4.89 25/100	5.55 25/100	5.55 25/100	10.63 25/50	10.63 25/50	12.07 25/50	12.07 -/40	13.86 -/40	13.86 -/40
3/4"	1-3/8"	3.42 25/200	3.45 25/200	3.45 25/150	4.14 25/150	4.14 25/100	4.89 25/100	4.89 25/75	6.07 25/75	6.07 25/50	7.25 25/50	7.25 25/50	12.45 -/40	12.45 -/40	14.53 -/40	14.53 -/25	16.47 -/25	16.47 -/25
1"	1-1/2"	5.08 25/150		5.68 25/100	5.86 25/100	5.86 25/75	7.03 25/75	7.03 25/50	8.37 25/50	8.37 25/50	9.90 -/40	9.90 -/40	16.75 -/25	16.75 -/25	20.10 -/25	20.10 -/25	21.89 -/25	21.89 -/25
1-1/4"	1-5/8"	6.22 25/75		6.69 25/75	7.33 25/75	7.33 25/50	9.17 25/50	9.17 25/50	11.28 -/40	11.28 -/40	12.69 -/40	12.69 -/25	21.14 -/25	21.14 -/25	24.41 -/25	24.41 -/20	28.12 -/20	28.12 -/15
1-1/2"	1-3/4"	7.81 25/50		8.45 -/40	9.08 -/40	9.08 -/25	10.94 -/25	10.94 -/25	12.74 -/25	12.74 -/25	14.61 -/25	14.61 -/25	24.41 -/20	24.41 -/20	28.07 -/15	28.07 -/15	33.93 -/10	33.93 -/10
2"	2"	10.69 -/40			12.05 -/25	12.05 -/25	13.85 -/20	13.85 -/20	17.13 -/20	17.13 -/20	19.73 -/15	19.73 -/15	33.93 -/10	33.93 -/10	39.51 -/10	39.51 -/10	45.55 -/6	45.55 -/6
2-1/2"	2-1/2"	32.72 -/20				34.08 -/20	39.73 -/15	39.73 -/15	45.13 -/15	45.13 -/10	49.19 -/10	49.19 -/10	59.40 -/10	59.40 -/5	67.01 -/5	67.01 -/5	73.95 -/5	73.95 -/5
3"	2-5/8"	39.94 -/15				44.44 -/10	51.84 -/8	51.84 -/8	56.89 -/8	56.89 -/8	62.14 -/8	62.14 -/5	84.97 -/4	84.97 -/4	94.71 -/4	94.71 -/3	102.45 -/3	102.45 -/3
3-1/2"	2-3/4"	POA						POA	POA	POA	POA	POA	POA	POA	POA	POA	POA	POA
4"	2-7/8"	60.24 -/10						68.46 -/5	76.90 -/4	76.90 -/4	83.56 -/4	83.56 -/4	98.34 -/2	98.34 -/2	113.31 -/2	113.31 -/2	125.72 -/2	125.72 -/2

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