

The Best Products, The Best Service...

# SERVICE METAL

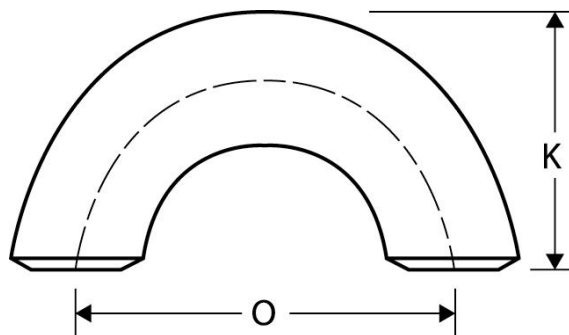
ONE CALL GETS IT ALL



Long Radius 180° Return Bends

**EXTRA STRONG**

Inches / Pounds



| Nominal Pipe Size | Outside Diameter | Inside Diameter | Wall Thickness | Center To Center (O) | Back To Face (K) | Pipe Schedule | Approximate Weight (in Pounds) |
|-------------------|------------------|-----------------|----------------|----------------------|------------------|---------------|--------------------------------|
| 1/2               | .84              | .546            | .147           | 3.00                 | 1.31             | 80            | .45                            |
| 3/4               | 1.05             | .742            | .154           | 2.25                 | 1.69             | 80            | .52                            |
| 1                 | 1.32             | .957            | .179           | 3.00                 | 2.12             | 80            | .97                            |
| 1 1/4             | 1.66             | 1.28            | .191           | 3.75                 | 2.75             | 80            | 1.6                            |
| 1 1/2             | 1.90             | 1.50            | .200           | 4.50                 | 3.25             | 80            | 2.2                            |
| 2                 | 2.38             | 1.94            | .218           | 6.00                 | 4.12             | 80            | 4.1                            |
| 2 1/2             | 2.88             | 2.32            | .276           | 7.50                 | 5.12             | 80            | 7.7                            |
| 3                 | 3.50             | 2.90            | .300           | 9.00                 | 6.25             | 80            | 12.4                           |
| 3 1/2             | 4.00             | 3.36            | .318           | 10.50                | 7.25             | 80            | 17.1                           |
| 4                 | 4.50             | 3.83            | .337           | 12.00                | 8.25             | 80            | 24.1                           |
| 5                 | 5.56             | 4.81            | .375           | 15.00                | 10.31            | 80            | 41.7                           |
| 6                 | 6.63             | 5.76            | .432           | 18.00                | 12.31            | 80            | 68.2                           |
| 8                 | 8.63             | 7.63            | .500           | 24.00                | 16.31            | 80            | 140                            |
| 10                | 10.75            | 9.75            | .500           | 30.00                | 20.38            | 60            | 217                            |
| 12                | 12.75            | 11.75           | .500           | 36.00                | 24.38            | XS*           | 311                            |
| 14                | 14.00            | 13.00           | .500           | 42.00                | 28.00            | XS*           | 400                            |
| 16                | 16.00            | 15.00           | .500           | 48.00                | 32.00            | 40            | 540                            |
| 18                | 18.00            | 17.00           | .500           | 54.00                | 36.00            | XS*           | 686                            |
| 20                | 20.00            | 19.00           | .500           | 60.00                | 40.00            | 30            | 840                            |
| 22                | 22.00            | 21.00           | .500           | 66.00                | 44.00            | XS*           | 1,020                          |
| 24                | 24.00            | 23.00           | .500           | 72.00                | 48.00            | XS*           | 1,210                          |
| 26                | 26.00            | 25.00           | .500           | 78.00                | 52.00            | XS*           | 1,430                          |
| 30                | 30.00            | 29.00           | .500           | 90.00                | 60.00            | 20            | 1,910                          |

\* XS\* designates Extra Strong (extra strong wall). This size and thickness does not correspond to any pipe schedule number.

\* Dimensions conform to ASME B16.9 & material conforms to ASTM SA-234 Grade B.