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# SERVICE METAL

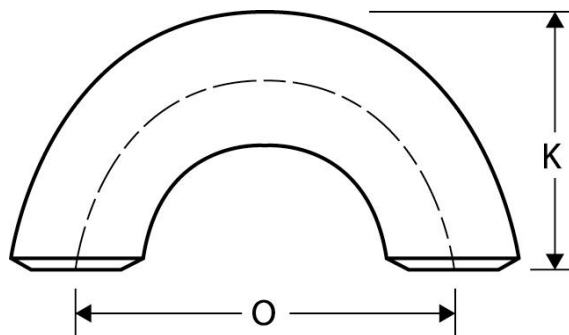
ONE CALL GETS IT ALL



## Long Radius 180° Return Bends

### SCHEDULE 160

Inches / Pounds



Nominal Pipe Size	Outside Diameter	Inside Diameter	Wall Thickness	Center To Center (O)	Back To Face (K)	Approximate Weight (in Pounds)
½	.84	.464	.188	3.00	1.88	–
¾	1.05	.612	.219	3.00	2.00	–
1	1.32	.815	.250	3.00	2.19	1.3
1 ¼	1.66	1.160	.250	3.75	2.75	2.0
1 ½	1.90	1.338	.281	4.50	3.25	3.5
2	2.38	1.687	.344	6.00	4.19	6.5
2 ½	2.88	2.125	.375	7.50	5.19	12.0
3	3.50	2.624	.438	9.00	6.25	18.0
4	4.50	3.438	.531	12.00	8.25	38.0
5	5.56	4.313	.625	15.00	10.31	66.0
6	6.63	5.187	.719	18.00	12.31	118.0
8	8.63	6.813	.906	24.00	16.31	254.0
10	10.75	8.500	1.125	30.00	20.38	540.0
12	12.75	10.126	1.312	36.00	24.38	920.0

\* Dimensions conform to ASME B16.9 & material conforms to ASTM SA-234 Grade B.